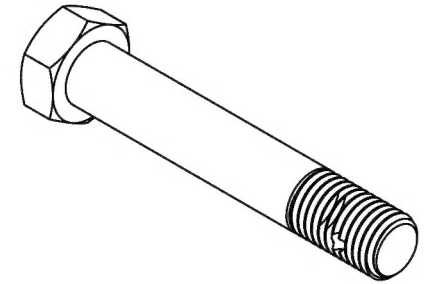
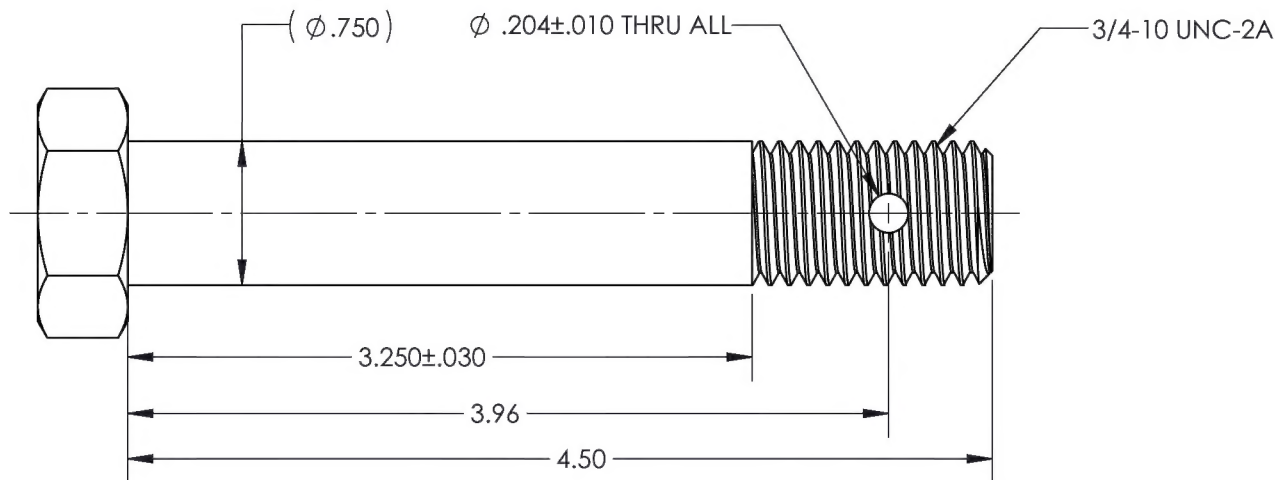


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	15-0259	UPDATED TO NEW DRAFTING STANDARDS. CH'D B/O WAS 3/4-10 X 4-1/2 #91257A852 IS 3/4-10 X 5-1/2 #91257A857. CH'D DIMS WAS (2.75) IS 3.250 ±.030, WAS (3/4-10 X 4-1/2) IS 3/4-10 UNC-2A, WAS (4.50) IS 4.50, ADDED FINISH CAD PLATE YELLOW QQ-P-416, TYPE II, CLASS II. CH'D TOLERANCE ON NON-CRITICAL DIMENSIONS.	9/4/2015	DPD	JAG
3	16-0055	ADDED DIM Ø.750.	6/9/2016	SM	JAG
4	16-0168	CH DIM WAS Ø.750 IS (Ø.750) CH'D FINISH WAS CAD PLATE YELLOW IS ZINC PLATE.	10/12/2016	RJC	JAG



**UNDER REVIEW**

URF 19-554 19.02.01 (SAD)

URF 19-658 19.03.27 (KPT)

<b>DART AEROSPACE</b>	
TITLE <b>LIFTING BOLT</b>	
DWG NO. <b>C10-31</b>	REV <b>4</b>
MAT'L STEEL	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH ZINC PLATE	.XX ± .01 ANGLES ± 5°
SPEC ASTM B633 TYPE I SC 2	.X ± .1 SURFACES = 125°
DRAWN BY: CANAM	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: GILBERT	
SCALE 1:1	DATE 4/26/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			C10-31	1	LIFTING BOLT	STEEL	3/4-10 X 5-1/2, GRADE 8 (MCMASTER-CARR #91257A857) MODIFIED